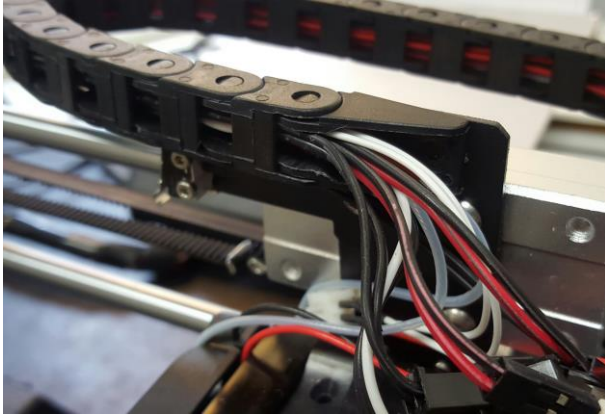


How to fix the i3 drag chain issue?

All Duplicator i3 has a “crimp”, that’s the connection point between the stainless steel and the brass cable, inside the drag chain. When the drag chain keeps moving it MAY cause the crimp to early fatigue and in worst case break. This may then cause heating failure or in worst case, a short.



Solution:

Take the crimp and place it outside the drag chain so no matter how much the chain moves, the crimp will not be effected.

Fixing the issue:

1. Twist the drag chain to pull it of



2. Push about 2 cm of cable into the drag chain so the crimp will end up outside the chain closest to the extruder.

