SECTION 1: Identification of the substance/mixture and of the Company

1.1 Product identifier

Trade name:

Carbon

1.2 Relevant identified uses of the substance or mixture and uses advised against General use: Polymer for 3D printing applications

1.3 Details of the supplier of the safety data sheet

| Company name: | Prima filaments |
|--------------------|--------------------------------|
| Street/POB-No.: | Box 841 |
| Postal Code, city: | SE 245 18 Staffanstorp, SWEDEN |
| WWW: | www.primafilaments.com |
| E-mail: | info@primafilaments.com |
| Telephone: | + 46 40 684 97 90 |

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.3 Other hazards

Not known.

SECTION 3: Composition / information on ingredients

3.1 Mixtures

SVHC

Non of the substances, named in the Candidate list art. 59 (1,10) of the REACH regulation EC no. 1907/2006 has been used in a concentration > 0,1%.

SECTION 4: First aid measures

4.1 Description of first aid measures

| General advice: | If you feel unwell, seek medical advice (show the label where possible). Never give anything by mouth to an unconscious person. Take off contaminated clothing and shoes mmediately. |
|--------------------------|--|
| If inhaled: | If breathed in, move person into fresh air. |
| In case of skin contact: | If on skin, rinse well with water. If skin irritation persists, call a physician. |
| In case of eye contact: | If easy to do, remove contact lens, if worn. In the case of contact with eyes, rinse imme- |
| | diately with plenty of water and seek medical advice. |
| If swallowed: | Rinse mouth with water. Induce vomiting immediately and call a physician. If a person vomits when lying on his back, place him in the recovery position. |

4.2 Most important symptoms and effects, both acute and delayed

no data available.

4.3 Indication of any immediate medical attention and special treatment needed

no data available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Water spray jet, Dry chemical. Unsuitable extinguishing media: High volume water jet.

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting: Do not use a solid water stream as it may scatter and spread fire. Exposure to decomposition products may be a hazard to health.

5.3 Advice for firefighters

| Special protective equipment for firefighters: | Wear self-contained breathing apparatus for firefighting if necessary. Use |
|--|--|
| | personal protective equipment. |
| Further information: | Standard procedure for chemical fires. Use extinguishing measures that |
| | are appropriate to local circumstances and the surrounding environment. |
| | In the event of fire and/or explosion do not breathe fumes. |

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Refer to protective measures listed in sections 7 and 8. Avoid dust formation. Avoid breathing dust. Ensure adequate ventilation, especially in confined areas.

6.2 Environmental precautions

no data available.

6.3 Methods and materials for containment and cleaning up

Use mechanical handling equipment. Keep in suitable, closed containers for disposal. Clean contaminated surface thoroughly.

6.4 Reference to other sections

see chapter: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

| Advice on safe handling: | For personal protection see section 8. Avoid creating dust. Do not |
|--|--|
| | breathe dust. Avoid contact with skin and eyes. |
| Advice on protection against fire and explosion: | Normal measures for preventive fire protection. |
| Dust explosion class: | No data available. |

7.2 Conditions for safe storage, including any incompatibilities

| Requirements for storage areas and containers: | Keep containers tightly closed in a dry, cool and ventilated place. |
|--|---|
| Further information on storage conditions: | Protect from moisture. |
| Advice on common storage: | Keep away from oxidising agents and strongly acid or alkaline |
| | materials. Keep away from food, drink and animal feedingstuffs. |

7.3 Specific end use(s)

no data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Dnel: PNEC: Dnel/Dmel- values are not available. PNEC- values are not available.

8.2 Exposure controls

Engineering measures

Provide adequate ventilation.

Personal protective equipment

| Respiratory protection: | In the case of dust or aerosol formation use respirator with an approved filter. Half mask |
|---------------------------|--|
| | with a particle filter P2 (EN 143). |
| Hand protection: | Rubber gloves. |
| Eye protection: | Goggles. |
| Skin and body protection: | Apron. |
| Hygiene measures: | Handle in accordance with good industrial hygiene and safety practice. General industrial |
| | hygiene practice. Do not breathe dust. Avoid contact with skin, eyes and clothing. When |
| | using do not eat, drink or smoke. Wash hands before breaks and at the end of workday. |
| | Wash contaminated clothing before re-use. |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| Appearance: | pellets. |
|-------------------------------|--------------------|
| Colour: | Black. |
| Odour: | Neutral. |
| Odour Threshold: | no data available. |
| Flash point: | no data available. |
| Ignition temperature: | not applicable. |
| Thermal decomposition: | >= 280 °C. |
| Lower explosion limit: | not applicable. |
| Upper explosion limit: | not applicable. |
| Explosive properties: | no data available. |
| Flammability: | no data available. |
| Oxidizing properties: | no data available. |
| Auto-ignition temperature: | no data available. |
| Burning number: | no data available. |
| Molecular Weight: | no data available. |
| pH: | no data available. |
| Melting point/range: | no data available. |
| Vapour pressure: | no data available. |
| Density: | not measured. |
| Bulk density: | no data available. |
| Water solubility: | insoluble. |
| Solubility in other solvents: | not measured. |
| Viscosity, dynamic: | no data available. |
| Viscosity, kinematic: | no data available. |
| Evaporation rate: | no data available. |
| | |

9.2 Other information

None known.

SECTION 10: Stability and reactivity

10.1 Reactivity

no data available.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

No decomposition if stored and applied as directed.

10.4 Conditions to avoid

no data available.

10.5 Incompatible materials

Materials to avoid: Strong oxidizing materials.

10.6 Hazardous decomposition products

Hazardous decomposition products: Build-up of dangerous/toxic fumes possible in cases of fire/high temperature.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

| Acute toxicity: | Not applicable. |
|------------------------------------|--------------------|
| Skin corrosion/irritation: | Not irritating. |
| Serious eye damage/eye irritation: | No data available. |
| Respiratory or skin sensitization: | No sensitization. |
| Reproductive toxicity: | No data available. |
| Carcinogenicity: | No data available. |

SECTION 12: Ecological information

12.1 Toxicity

Not applicable, no relevant information available.

12.2 Persistence and degradability

Difficult to degrade.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

| Advice on disposal and packaging: | Disposal: In accordance with local and national regulations. Do not dispose of to- |
|-----------------------------------|--|
| | gether with household waste. Waste codes should be assigned by the user based on |
| | the application for which the product was used. |

SECTION 14: Transport information

ADR Not dangerous goods. RID Not dangerous goods. IATA Not dangerous goods. IMDG Not dangerous goods. Special precautions for user Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

| Directive 96/82/EC: | Update 2003. |
|---------------------|------------------------------------|
| | Directive 96/82/EC does not apply. |
| | |

Further information: Reserved for industrial and professional use.

15.2 Chemical Safety Assessment

no data available.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3

Not applicable.

Disclaimer:

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